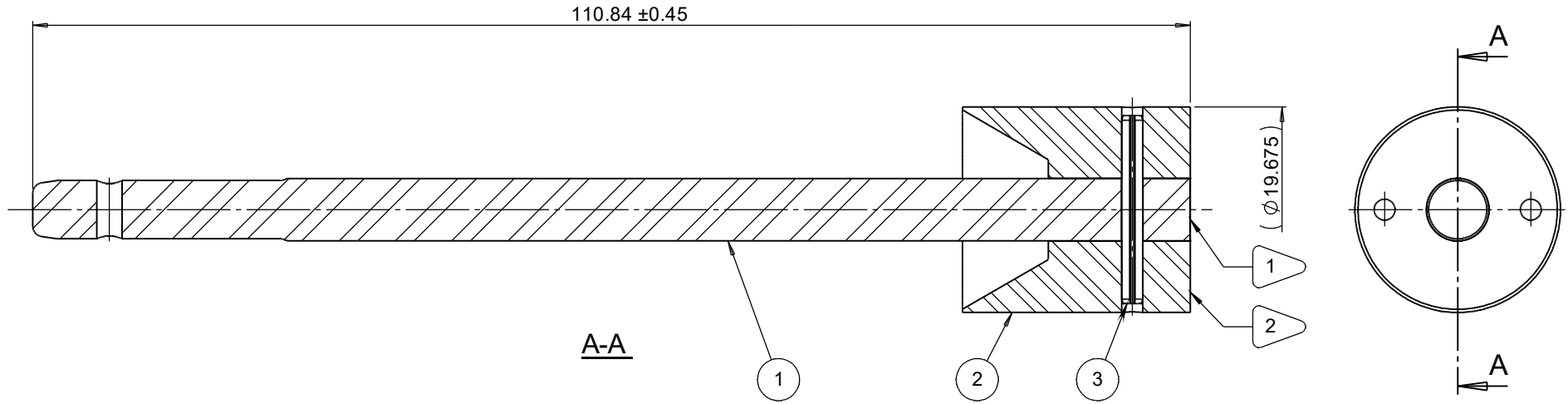


Referenzen / REFERENCES:
Anweisungen / PROCEDURES:
 MOP162



2 Markieren der P/N und Revision entspr. MOP162 Methode C (Laser)
 MARK P/N AND REVISION ACC. TO MOP162 METHOD C (LASER)

1 Stand-in is allowed
 Stand-off is not allowed

Herstellungs-Identifikation nach
 MOP162 Methode D2
 MANUFACTURING IDENTIFICATION
 ACC. TO MOP162 METHOD D2

Wenn keine anderen Angaben / UNLESS OTHERWISE SPECIFIED:
 Alle Maße in mm / ALL DIMENSIONS IN MILLIMETER
 Oberflächangaben / SURFACE INDICATION Ra ISO 1302
 Tolerierung / TOLERANCES ISO 9015
 Allgemeine geometrische Toleranzen /
 GENERAL GEOMETRICAL TOLERANCES ISO 2768-K
 Winkelabweichung / ANGLE TOLERANCE = ± 0,50°
 Kanten gebrochen / REMOVE ALL SHARP EDGES = 0,13/0,50
 Uebergangsradien / FILLET RADIUS = 1,20 MAX
 Fuer Maße ohne Toleranzangabe / STANDARD TOLERANCES:

MATERIAL:
 Allgemeine Oberflächenguete:
 GENERAL SURFACE FINISH:



TITLE ARMATURE ASSEMBLY
 FOR CVA SST HS
 BCPM

REVISION	ECO/PCN NUMBER	DRAWN BY	CHECKED BY	APPROVED BY	DATE OF RELEASE
B	ECO120112-34	KollDav	PeteAle	MaedHar	26-Jan-2012
A	ECO101130-33	KukiZbi	PeteAle	CastVicL	17-Dec-2010

TOLERANCE ±	0,10	0,25	0,30	0,75	1,00	2,00
ueber / OVER	0,10	30	120	315	1000	2000
bis / UP TO	30	120	315	1000	2000	>>>

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SAP DESCR.	ARMATURE, ASSY, F/CVA, SST, NI, HS, BCPM
CAD FILE	SOLIDWORKS
CHK.	PeteAle
DATE	14-Dec-2010
NEXT DWG.	10202954
APPD.	CastVicL
DATE	17-Dec-2010
DWG. NO.	10282532
SHEET	1 of 1
REV.	B