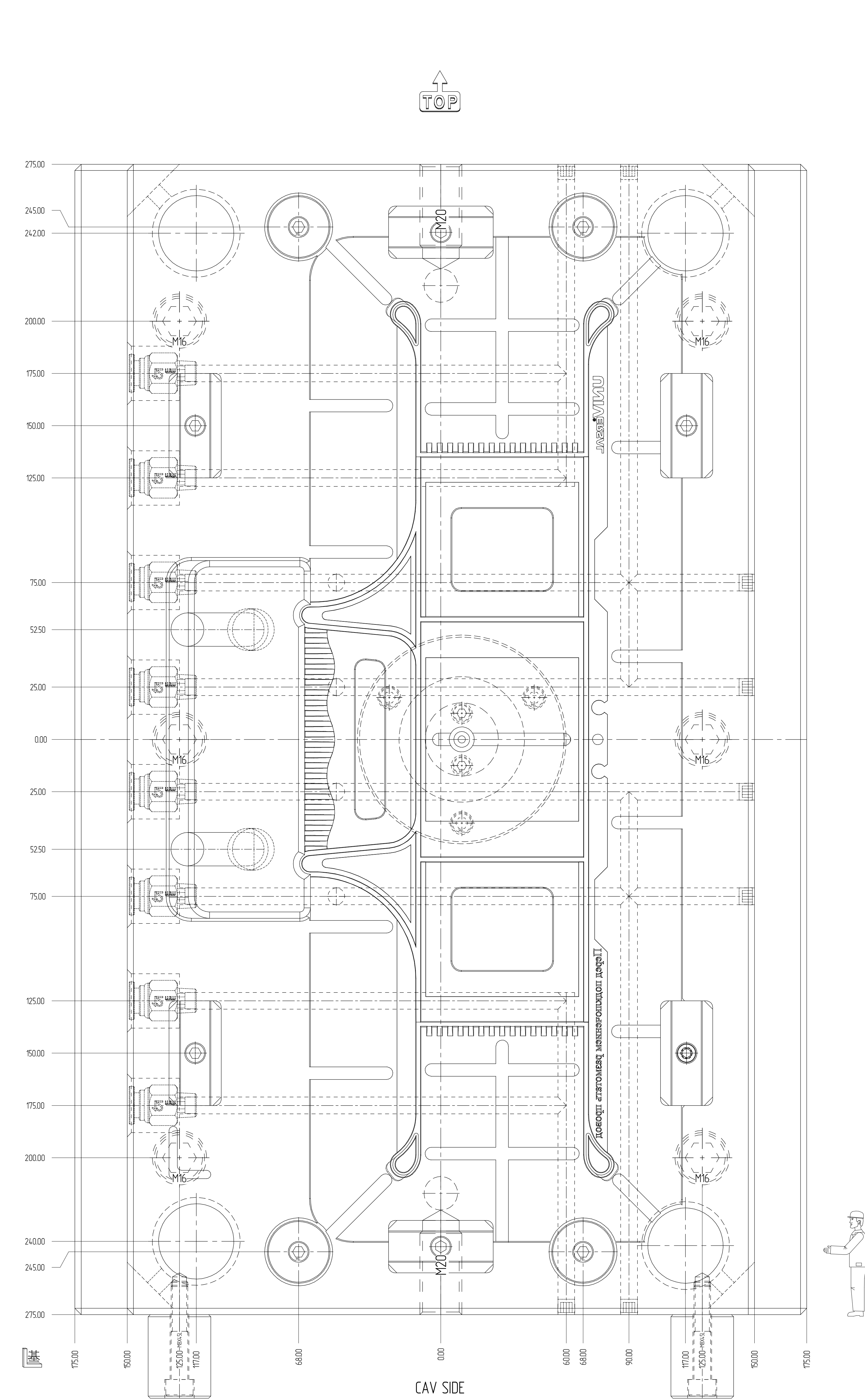
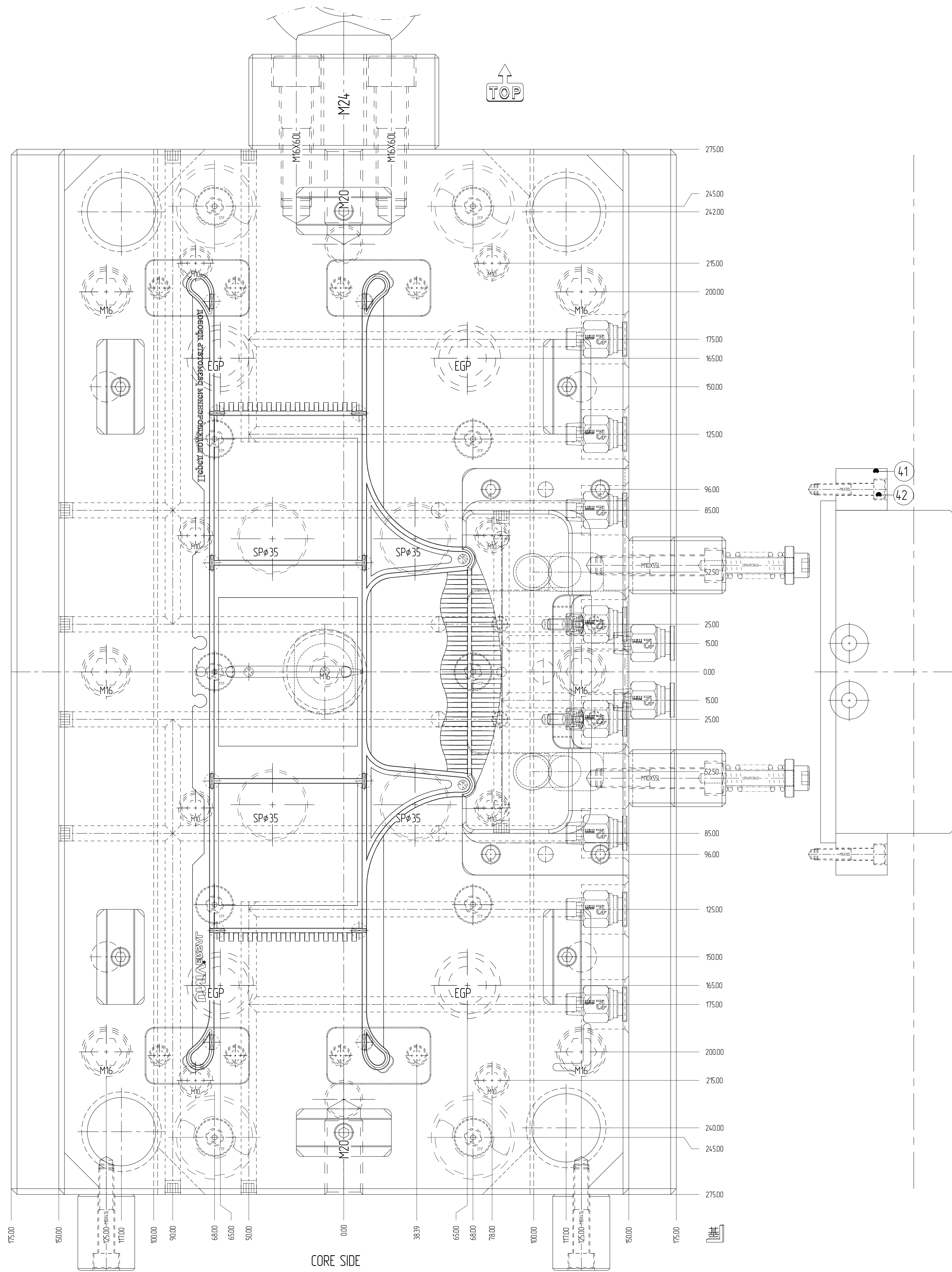


SC 7-10



42	Socket cap screw	内六角螺丝	4		SCM435	M 6X30
41	Slide guide roll	滑块压条	2	45-50	H13	87X27X22
40	Socket cap screw	内六角螺丝	4		SCM435	M 16 X60
39	Mould bridge	吊桥	1		45	100X50X324
38	Support pillar	支撑柱	4		45	φ35 X100
37	Distance spacer	限位块	2		45	φ30X20
36	Flat ejector	顶片	12	45-50	SUJ2	φ10
35	Eyebolt	吊环	2		45	M 24
34	Taper block set	斜度定位块	6	55-60	YK30	KY50
33	Main gate sprue bushing	浇口套	1	30-35	S45C	φ12
32	Dust pins	垃圾钉	10	30-35	S45C	φ20X5
31	Ejector guide pin	下导柱	4	50-55	SUJ2	φ20
30	Spring	弹簧	4			TF40X22X90
29	Socket cap screw	内六角螺丝	8		SCM435	M 6X20
28	Core insert pcs	型芯镶件	4	35-40	718H	25X15X73
27	Return pin	复位杆	4	45-50	SUJ2	φ20
26	Washer	复位杆垫片	4	45-50	S45C	φ30 X8
25	Cavity insert pcs	型腔镶件	4	35-40	718H	25X15X73
24	Socket cap screw	内六角螺丝	1		SCM435	M 8X45
23	Distance Spacer	撑脚	4		45	φ30 X40
22	Locating ring	定位圈	1	25-30	S45C	φ100 X15
21	Ejection connector	顶出配件	1		45	M 16
20	Socket cap screw	内六角螺丝	8		SCM435	M 10 X30
19	Dowel Pin	定位销	2	45-50	SUJ2	φ10
18	Water nipple	水嘴	18			1/4
17	Socket cap screw	内六角螺丝	4		SCM435	M 10 X55
16	Wear strips	耐磨块	1	45-50	H13	85X85X8
15	Core slide block	型芯滑块	1	35-40	718H	180X88X70
14	Wear plate	耐磨板	1	45-50	H8c1+ 石墨	80X34X10
13	Angle sliding pillar	斜导柱	2	50-55	SUJ2	φ16
12	Moving mould clamping plate	动模压机板	1		45	550X350X29
11	Ejector pushing plate	顶针复板	1		45	550X196X24
10	Ejector fixing plate	顶针板	1		45	550X196X19
09	Ejection house leg	模脚	2		45	550X50X100
08	Socket cap screw	内六角螺丝	6		SCM435	M 16 X140
07	Runner puller	拉料杆	2	45-50	SUJ2	φ5
06	Core	型芯	1	35-40	718H	550X300X93
05	Guide bush	导套	4	50-55	SUJ2	φ36
04	Guide pin	导柱	4	50-55	SUJ2	φ30
03	Cavity	型腔	1	35-40	718H	550X300X73
02	Socket cap screw	内六角螺丝	6		SCM435	M 16 X40
01	Fixing mould clamping plate	定模压机板	1		45	550X350X29
NO.	DESCRIPTION	CHINESE	AMOUNT	HRC	MATERIAL	SIZE
Itemref	Quantity	Title/Name, designation, material, dimension etc	Article No./Reference			
设计	批准:	校核:	材料:PP	收缩率: 1%/100		
<Designed by>	<Approval by>	<Checked by>	<Material>	<Shrinking>		
比例: 1:1	日期: 13/06/2011					
UN17098_M1						
www.mould.moe						
UNION MOULD 毅威模具						
Tel: 0086-576-84352366 Fax: 0086-576-84352399 E-mail: sde@mould-make.com Url: www.mould.moe						