



SECTION A-A



Heat treatment :

- Heat up until 690-700 °C
- Cool down in water
- Black corrosion crust is not allowed

| H | | | |
|-------|-----------|---------------------------------------|---|
| G | | | |
| F | | | |
| E | | | |
| D | | | |
| C | | | |
| B | 5-12-2017 | Changed length & added heat treatment | JV |
| A | 22-5-2014 | First release | JV |
| Rev | Date | Description | Init. |
| Drawn | 22-5-2014 | JV | Surface roughness acc. to ISO 4287 |
| Check | 5-12-2017 | JV | ISO limits and fits acc. to NEN-ISO 286-2 |
| | Date | Initials | Welding symbols acc. to ISO 2553 |

| | |
|---|---------------------------------------|
| Surf.treatment: None | |
| Material: CW004A acc. EN 1412 | |
| NEN-ISO 1101 | Module: Generator |
| Gen. Tol. NEN-ISO 2768-ck | Description: Compression joint 207mm2 |
| ISO 1302 | Drawing no.: 20-030592 |
| American proj. | Rev. B |
| Weight: 0.1 kg | Document class no. M03-C8 |
| units mm | Scale: 1:1 |
| size A4 | Sheets: 1 of 1 |
| IGC: Yes | |
| This document is confidential. It contains confidential, proprietary and privileged information and unauthorised disclosure, reproduction or use is prohibited. It is subject to change without notice. | |

